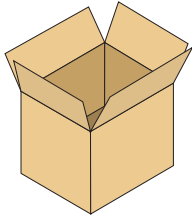




Semi Automatic Case Former
Up to 15 cases per minute



RSC Case
The BEL 505
erects RSC
cases.



Semi Automatic Case Former & Pack Station

The BEL 505 is an extremely compact Semi-Automatic Case Erector and Pack Station designed specifically for applications on manual case packing lines. When connected to any BEL case sealer it enables one person to form, pack and seal corrugated cases in a single operation.

Installing the BEL 505 in manual case packing lines improves productivity and

eliminates extra labor needed to set-up and close case bottom flaps prior to loading. Safety is improved by eliminating costly Repetitive Strain Injuries.

At a fraction of the cost of fully automatic case erectors, the BEL 505 provides an economical and effective way of eliminating manual labor required to pre-form cases for hand packing lines.

Case Former

BEL 505

BEL 505 Semi-Automatic Case Erector & Pack Station

BEL 505 Features

- Integrates easily with a variety of BEL case sealer options
- Safety switch protects against accidental starting. Powered by air only, with no electrical components
- Simple case size change-over - no tools necessary and minimal training needed
- Dynamic flap folding system power folds all bottom flaps
- Case hold down feature keeps box in place for hands-free case loading
- Corrosion resistant construction, attractive stainless steel covers and paint-free surfaces aid in easy maintenance

Complete Solution



BEL 150 Case Taper

Semi-automatic case taper that accepts uniform case sizes for top and bottom case sealing.



A32 Accumulation Table

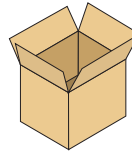
Rotary turntable that presents product to the operator for packing. Features an adjustable speed motor.



KDF Box Stand

Height adjustable stand for holding case blanks and keeping them off the floor. Speeds up productivity by positioning case blanks conveniently to the operator.

How the BEL 505 Works



RSC Case

The BEL 505 forms RSC cases.



1 Open Case Blank

The operator inserts a case blank. The BEL 505 folds the bottom flaps.



2 Load Box

The BEL 505 holds the case in place for efficient "hands free" loading.



3 Push Loaded Box Out

When fully loaded, the operator easily pushes the case into the case sealer for gluing / taping of top and bottom flaps.

BEL 505 Specifications

Case Size Range	Length	Width	Height
Minimum	8" 203 mm	6" 152 mm	3 1/2" 89 mm
Maximum	26 1/2" 672 mm	16" 406 mm	unlimited
Infeed/Outfeed Height (with adjustable leg extensions)			
Minimum	21 1/2" (546 mm)		
Maximum	28 1/2" (723 mm)		
Machine Speed: 15 cases per minute Oversize Model Available: consult factory for case size ranges			

* Specifications are subject to change without notice.



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