



**READ ALL SAFETY INSTRUCTIONS BEFORE OPERATING THIS SIGNODE PRODUCT**

# OPERATION, PARTS AND SAFETY MANUAL

*It is the customer's responsibility to have all operators and servicemen read and understand this manual.*

## GENERAL SAFETY INSTRUCTIONS

READ THESE INSTRUCTIONS CAREFULLY. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN SEVERE PERSONAL INJURY.

### GENERAL CONSIDERATIONS

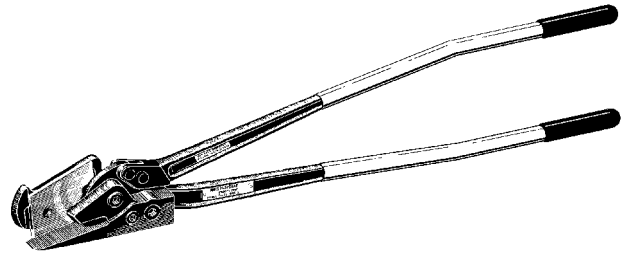
1. **EYE INJURY HAZARD.**  
Failure to wear safety glasses with side shields can result in severe eye injury or blindness. Always wear safety glasses with side shields which conform to ANSI Standard Z87.1 or EN 166.
2. Strap applied to a package is under tension and will rebound in an outward direction when cut.
3. Before using the cutter read its operation and safety instructions.
4. Use the correct Signode strap cutter for your application; if you need help contact your Signode representative. Never use a claw hammer, crowbar, chisel, ax, or similar tool to cut or break strap. Such tools will cause the strap to fly apart with hazardous force.
5. Keep work areas uncluttered and well lit.
6. Maintain proper footing and balance when cutting strap. Do not cut strap when you are in an awkward position. Take additional care when cutting ties on compressed loads; strap will recoil with a much greater force. Be careful when cutting straps as the load can shift.
7. Strap should always be cut square; strap cut at an angle has a much sharper end.
8. Dispose of all cut strap. Never leave it lying on the ground where it can present a tripping hazard. Never re-use strap.
9. Take good care of the cutter. Inspect it daily for worn or damaged cutting surfaces. Do not use this tool if these surfaces are worn or damaged.
10. Always wear protective gloves when handling strap or sharp parts.



## CU-25LH STRAP CUTTER

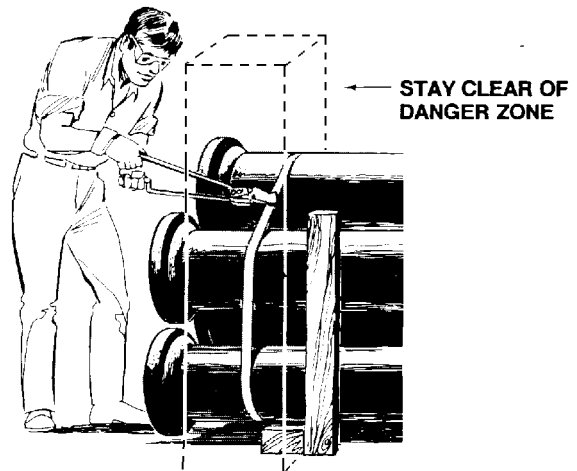
Part No. 022654

For cutting all strap up to 2" x .050" (50mm x 1.27mm).



### CUTTING TENSIONED STRAP

1. Keep personnel at safe distance, away from possible flying strap ends.
2. Stand to one side of the strap as it is being cut, **OUTSIDE OF THE DANGER ZONE** (dotted area).



3. Cut strap.

**IMPORTANT - DO NOT DESTROY THIS MANUAL.** It is the customer's responsibility to have all operators and service personnel read and understand this manual. Contact your local Signode representative for additional copies of this manual.

## CU-25LH PARTS LIST

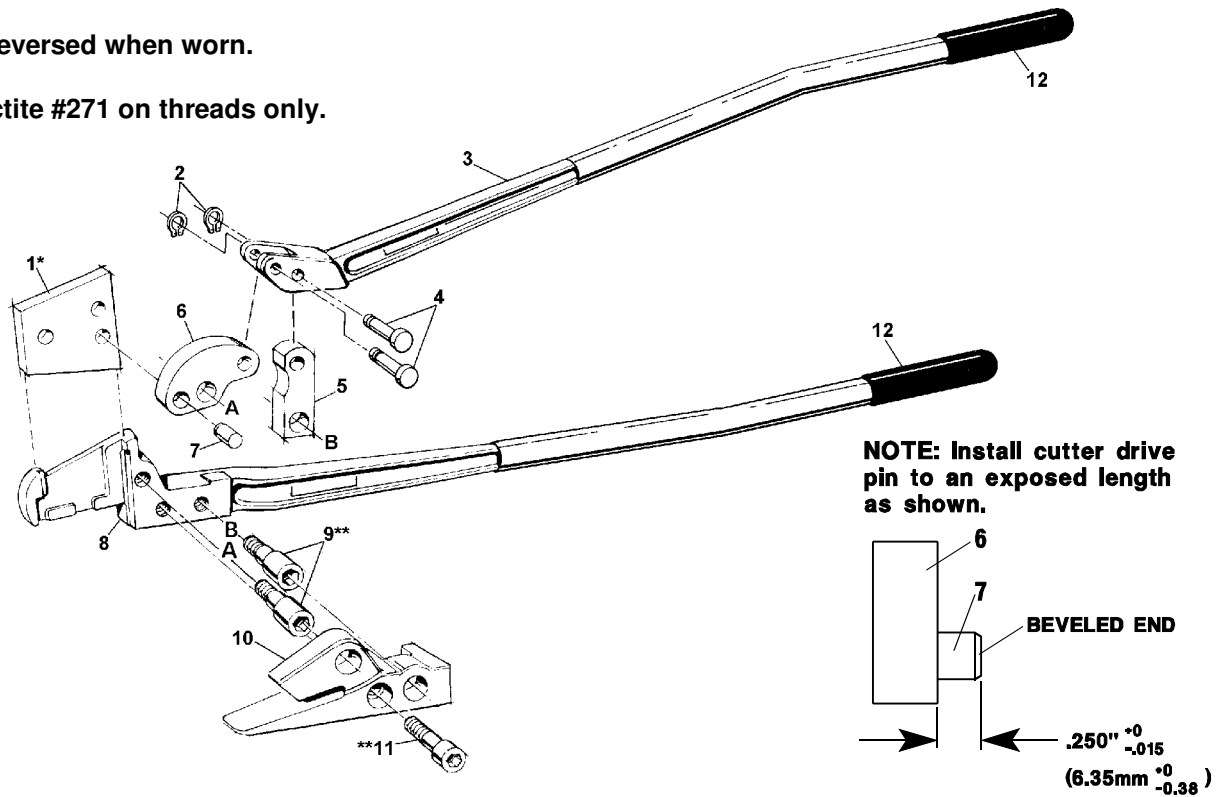
Key	Qty	Part No.	Description
1*	1	005744	<u>Top cutter blade</u>
2**	2	003911	<u>Flexloc nut, thin 5/16-24 std.</u>
3	1	161177	Top handle assembly
4	2	005753	Bolt 5/16-24 x 1-5/16
5	1	005745	Handel link
6	1	005746	Cutter lever
7	1	005748	Cutter drive pin
8	1	161178	Bottom handle assembly
9**	2	005747	Cutter lever bolt
10	1	005743	Bottom cutter blade
11**	1	005749	L. H. bolt
12	2	020378	Handel grip

**⚠ WARNING**

Inspect all parts daily and replace them if they are worn or broken. Failure to do this can affect a product's operation and could result in serious personal injury.

\* Can be reversed when worn.

\*\* Use Loctite #271 on threads only.



- Apply a light machine oil to all moving parts of this tool.
- When ordering parts, please show tool model, part number and name.
- Wearing parts are underlined and should be stocked.
- Common hardware parts may obtained at any local hardware supply.